# Cultured Marble Vanity Tops Made in the USA



P.O. Box 378, 3125 Riley Road, Sparta, Wisconsin • Phone 888-664-7465 • Fax 608-366-1934 • www.sinksbysfi.com





### **Color Options:**

## Window Sills — Architectural Specifications



#### **Product Measurements:**

 1007 Coffee
 1005 Ice Gray
 1003 Lt. Taupe
 1009 Linen
 1004 Parchment
 1101 Snow
 1001 White/White
 1009B Pure Linen

Other colors are available for an upcharge

#### Product Description:

- Maximum length of a one-piece window sill is 10' or 120", but are NOT recommended to ship whole orders in 10' lengths.
- Sills can be made and ordered at almost any depth, standard depths are 4", 6", 8" and 10". Upcharge is added for sills deeper than 10".
  Sills are gel-coated and back poured with
- the exact same process as tops.
- Window sill molds are 3/4" thick, finished product is 5/8" to 3/4" thick.
- Sill pricing is per square foot, (rounded to the next ½ square foot). To calculate square footage: length of piece x depth of piece, divided by 144 and round to the next ½ square foot.
  - o **Example:** 59" x 6 = 354. Divide 354 by 144 = 2.458, round to 2.5 square feet. Apply pricing.
  - o **Example:**  $64 \times 7 \frac{1}{2}$ " = 480. Divide by 144 = 3.333, round to 3.5 square feet. Apply pricing.
  - o Sills deeper than 10" are 10% higher price per square foot.

When ordering sills, there are two pricing options: Cut to length (bottom photo):

- Sills are run in lengths up to 10' and cut to size on the order.
- Length should be true to specification on order.
- The final product will have the front edge finished but the ends will be cut. The exposed portion of the ends (the inch or ¾" that sticks out past the wall after installation) will be raw. The color of the backpour will show, and the end will not be gel-coated.

#### Made to length (top photo):

- The finished product will have the front edge and 1st 1 ½ to 2" of both ends finished.
- More labor intensive option.
- Each sill is made individually and is set up slightly longer than the length specified, to accommodate shrink.
- The amount a sill shrinks can vary.
- Factors that affect shrink: air temperature; humidity; resin batch, resin temperature; catalyst percentage; temperature of mold; size of batch being poured, time of day sills are poured

 Because of shrink, length of sills can not be guaranteed to exact specification on the order, and can vary as much as 1/32" per linear foot. If sills are trimmed in the field, ends will now be raw, as if they were ordered/made cut-to-size.

**Performance** — Venetian is resistant to heat, stains and mildew. Incidental damage such as scratches, marring, small stains, etc. can be repaired. (See Care and Cleaning and Repair and Maintenance instructions.) Venetian meets the ANZI 124.3 standards.

**Colors and Finishes** — Venetian is available in a full range of colors and is available in a matte or gloss finish. All colors can be viewed on our web site at *www.sinksbysfi.com*, but hold and look at an actual color sample before making your final color choice.

**Limited Warranty** — Venetian is covered by a one year limited warranty. Refer to the separate Venetian Limited Warranty sheet for complete details.

## PART 1 – GENERAL

#### 1.01

- A. Cultured Marble Lavatory Tops with sinks from manufacturer's standard sizes
- B. Sink Cast Polymer

#### 1.03 REFERENCES

- A. Performance Requirements: Provide lavatory tops with sinks that conform to the following requirements of regulatory agencies and the equality control of SFI, inc.
  - 1. Provide Lavatory tops and sinks that conform to ANSI
    - Z1243-2005 when tested in the following areas:
      - Color fastness No change, 200 hours
      - Wear and Cleaning Passes
      - Impact resistance Passes
      - Stain Resistance Passes
      - Chemical Resistance Passes
      - Drain Fitting Connection Passes
      - Loads on Lavatory Tops Passes
      - Thermal Shock Resistance Passes
      - Cigarette Burn Test Passes

#### 1.05 SUBMITTALS

- A. Product Data: Manufacturer's printed product data for each type of Lavatory top and sink specified.
- B. Samples: Verification samples minimum of 6" x 6" sample indicating color and pattern
- C. Manufacturer's Installation Instruction: Printed installation instructions for lavatory top with sink.

### 1.06 DELIVERY, STORAGE AND HANDLING

- A. Deliver materials in unopened factory packaging to the job site
- B. Inspect materials at delivery to assure that specified products have been received.
- C. Store in original packaging in an interior climate controlled location.

### **1.07 PROJECT CONDITIONS**

A. Environmental Requirements: Products must be installed in an interior climate controlled environment.

#### **1.08 WARRANTY**

- A. Standard SFI, inc. Venetian line limited one year warranty against material and craftsmanship defects.
- B. Standard SFI, inc. Roma line limited five year warranty against material and craftsmanship defects.

#### DISTRIBUTOR INFORMATION

## PART 2 – PRODUCTS

### 2.01 MANUFACTURER

- A. Acceptable Manufacturer: SFI, Inc., 3125 Riley Road Sparta, Wisconsin 54656 USA; Phone 608-269-2706, SFI, inc.
- B. Substitutions: Not permitted
- C. Provide all lavatory tops with sinks from a single source.

### 2.02 MANUFACTURED UNITS

A. Lavatory Top with Sinks

1. SFI, inc. Culture Marble Lavatory Top	
a. Size	

(1) 19" x 17" (2) 25" x 19" (3) 31" x 19" (4) 37" x 19" (5) 25" x 22" (6) 31" x 22" (7) 37" x 22" (8) 43" x 22" (9) 47" x 22" (10) 55" x 22" (11) 61" x 22" — Single bowl (12) 73" x 22" — Single bowl (13) 61" x 22" — Double bowl (14) 73" x 22" — Double bowl b. Specify ¾" 2. SFI, inc. Cultured Marble Integral bowls (1) 103 Newport (2) 104 Catalina (3) 105 Elegance (4) 106 Elegance (5) 107 Futura (6) 108 ADA — no overflow

- (7) 109 Canadian
- (8) 110 Wave no overflow
- (9) 111 Wave
- 3. Color: shall be selected from SFI, inc. full range of standard colors.

#### 2.03 MATERIALS

SFI, inc. Cultured Marble: Lavatory tops and sinks shall be gel-coated and manufactured from polyester resins with natural filler material. Tops will have no less than 21% polyester resin. Gel-coat will be within the range of 18 – 23 1/1000" inch.

#### 2.04 FINISHES

A. Color and pattern of SFI, inc. Cultured Marble finish selection. Surface shall have a gloss or matte finish.